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RBWSI-HT-12AS-M Job Sheet 193875



Part No: RBWSI-HT-12AS-M

Job Qty: 1 pcs

Part Name: Grommet Installation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 14925*

Note: DWG RBWSI-HT-12AS-M Rev. A IPP Rev. A 18.08.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/6/19	5/6/19	0.00	0.10	Small Fab - 1		DAS 71 9-89 <i>19-5-3</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/6/19	5/6/19	0.00	0.00	QC 5 - 10		DAS 40 9-89 <i>MAY 02 2019</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S177728



Part: RBWSI-HT-12AS-M

Job No: 193875

Serial No/Batch: S177728

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 05/03/19

					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	1 pcs	5/6/19	0.00 0.00	QC 21 - FG - 21	DAS 21 MAY 06 2019 9-89
									QC 21 - FG - 70	
									QC 21 - SA - 53	

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 9.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
94191A250	Steel Hex Nut 5/16"-24	1 Ea (1 ea)	110-Small Fab - 1	5122131
AN5-15	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5122087
NAS1149F0563P	Washer	2 Ea (2 ea)	110-Small Fab - 1	5061998
RBWSI-HT-12AS-M-1	Top	1 pcs (1 ea)	110-Small Fab - 1	5136588
RBWSI-HT-12AS-M-2	Base	1 pcs (1 ea)	110-Small Fab - 1	5133686

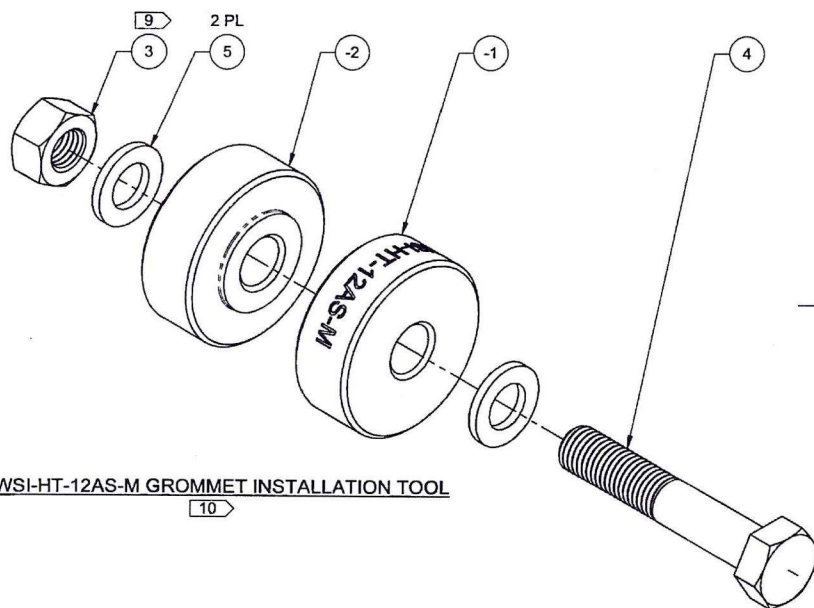
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	94191A250	1	17	0
	AN5-15	1	22	0
	NAS1149F0563P	2	353	0
	RBWSI-HT-12AS-M-1	1	2	0
	RBWSI-HT-12AS-M-2	1	3	0

Part Specifications

Specifications could not be found.

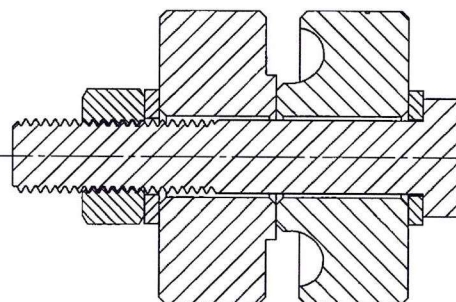
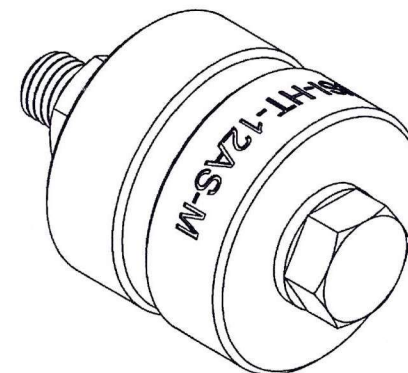
ITEM #	QTY	PART #	PART TITLE
-1	1	RBWSI-HT-12AS-M-1	TOP
-2	1	RBWSI-HT-12AS-M-2	BASE
3	1	McMaster#94191A250 OR EQUIV	STEEL HEX NUT 5/16"-24
4	1	AN5-15	BOLT
5	2	NAS1149F0563P	FLAT WASHER



RBWSI-HT-12AS-M GROMMET INSTALLATION TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEM 3 HAND TIGHT
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193875 ML
1904-24

A	NEW ISSUE	18-792	KK
REV.	DESCRIPTION	ECN #	BY
DESIGN	KK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KK		
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
		GROMMET INSTALLATION TOOL	NTS
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